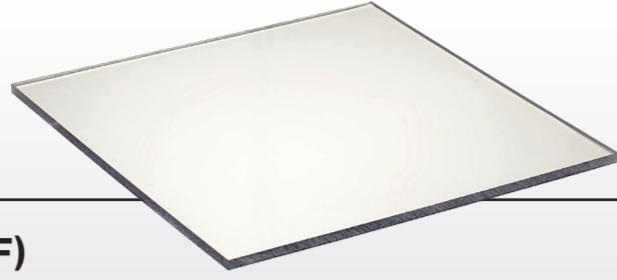


# ORFITRANS ACTIVATION

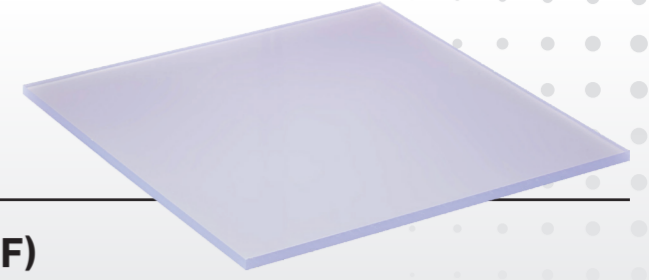
## ORFITRANS PETG



Activation temperature: **160°C (320°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
8 mm 5/16"	15m30	8
10 mm 3/8"	20m30	9m30
12 mm 1/2"	24m30	12
15 mm 19/32"	30	15m30
20 mm 3/4"	45	23

## ORFITRANS STIFF



Activation temperature: **160°C (320°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
8 mm 5/16"	25	27
10 mm 3/8"	33	32
12 mm 1/2"	36	34
15 mm 19/32"	49	45
18 mm 7/10"	61	55

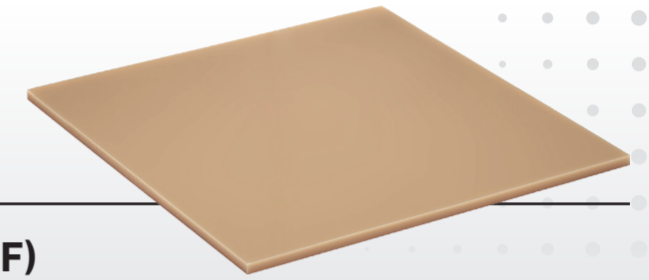
## ORFITRANS MEDIUM SOFT



Activation temperature: **150°C (302°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
8 mm 5/16"	17	8m30
10 mm 3/8"	18	10
12 mm 1/2"	21	12
15 mm 19/32"	25	16

## ORFITRANS MEDIUM SOFT BEIGE



Activation temperature: **150°C (302°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
6 mm 15/64"	16	8
8 mm 5/16"	17	8m30
10 mm 3/8"	18	10
12 mm 1/2"	21	12

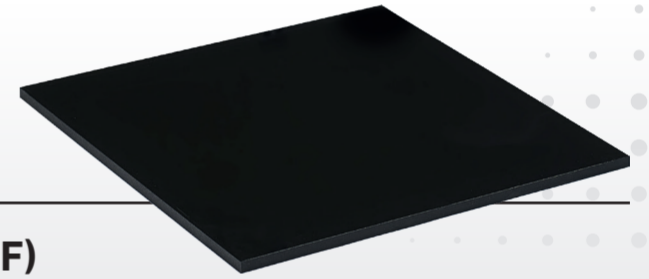
## ORFITRANS EXCEL



Activation temperature: **130°C (266°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
3 mm 1/8"	5	2m30
5 mm 13/64"	7	4
8 mm 5/16"	13	7
10 mm 3/8"	16	9
12 mm 1/2"	19	11
15 mm 19/32"	21	14

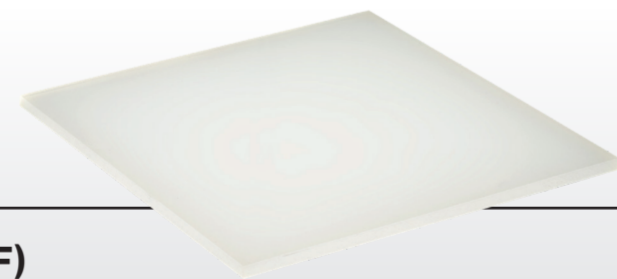
## ORFITRANS EXCEL BLACK



Activation temperature: **130°C (266°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
3 mm 1/8"	8	4m30
5 mm 13/64"	9	5
8 mm 5/16"	13	7
10 mm 3/8"	16	9
12 mm 1/2"	19	11
15 mm 19/32"	21	14

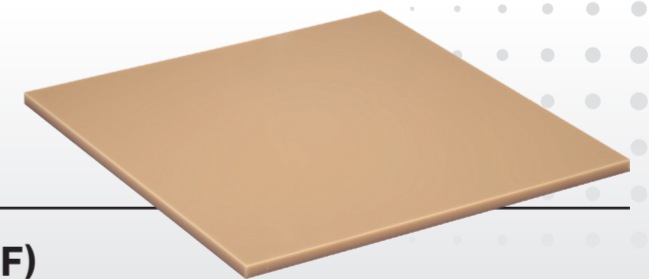
## ORFITRANS EXTRA SOFT



Activation temperature: **150°C (302°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
9 mm 23/64"	11	7
12 mm 1/2"	14	9

## ORFITRANS EXTRA SOFT BEIGE



Activation temperature: **150°C (302°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
5 mm 13/64"	10	4m30
9 mm 23/64"	11	7
12 mm 1/2"	14	9m30

## ORFITRANS EXTRA SOFT SILICONE



Activation temperature: **150°C (302°F)**

Sheet Thickness	Convection Activation Time (minutes)	Infrared Activation Time (minutes)
9 mm 23/64"	11	7
12 mm 1/2"	14	10
15 mm 19/32"	23	12m30

Each Orfitrans material has its own optimum activation temperature and activation time depending on the type of oven and the thickness of the sheet. These activation times are guidelines only.

**orfit** The reliable choice

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