

CLEANING PRODUCT FOR WATER BATH



Article No. **35097/RE**

A. GENERAL PRODUCT INFORMATION

The product referred to in these instructions is a cleaning product used to clean water baths intended for heating thermoplastic material for medical use.

B. PRECAUTIONS FOR USE

- The product contains phosphoric acid (25 – 25 %). This may cause severe skin burns and eye damage.



- Wear protective gloves, protective clothing, eye protection and face protection.
- Do not breath vapours/spray.
- Wash hands thoroughly after handling.
- If on skin (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If swallowed: Rinse mouth. Do not induce vomiting. Immediately call a poison centre or doctor/physician.
- If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

C. CLEANING INSTRUCTIONS

- Fill the bath with water until the minimum mark. The minimum mark can be found inside the water bath at the back side.

▲ **max**

▼ **min**

- Dissolve at least one bottle if possible 2 bottles of the cleaning product in the water.
- Set the temperature of the water bath at 60 °C (140°F).
- Keep the water bath running for approximately 4 hours with the lid closed. Stir from time to time in the water. **Make sure the product does not come in contact with the skin and vapours are not inhaled.**
- Empty the water bath in a container. The container should be sealed and labelled. The mixture can be re-used 3 to 4 times depending on how dirty the water bath was.
- Rinse the bath thoroughly with a sufficient amount of water.

D. PROPERTIES

The cleaning product consists of 5 – 15 % non-ionic surfactants, <5 % anionic surfactants, phosphoric acid, solvents, corrosion inhibitor and water.

1 bottle of the cleaning product contains 500 ml.

E. STORAGE

Store the product in safe place in a locked-up cabinet.

F. ADDITIONAL INFORMATION

For additional information such as distributor contact information, product brochures, Safety Data Sheets and regulatory information, please visit our website www.orfit.com.

Note:

It is prohibited to make alterations to this text without prior approval from Orfit Industries.

